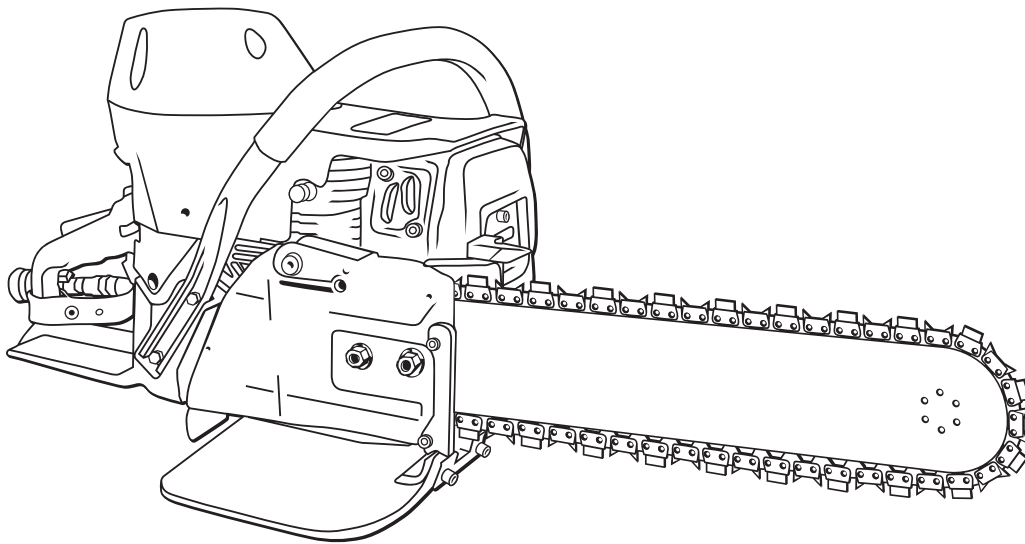


Replacement Parts

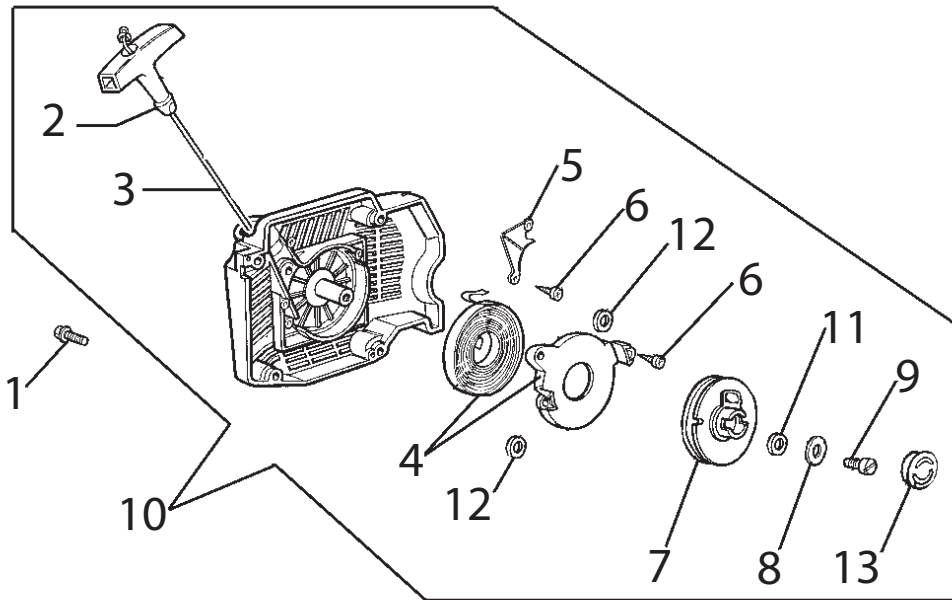


680GC Gas Concrete Saw

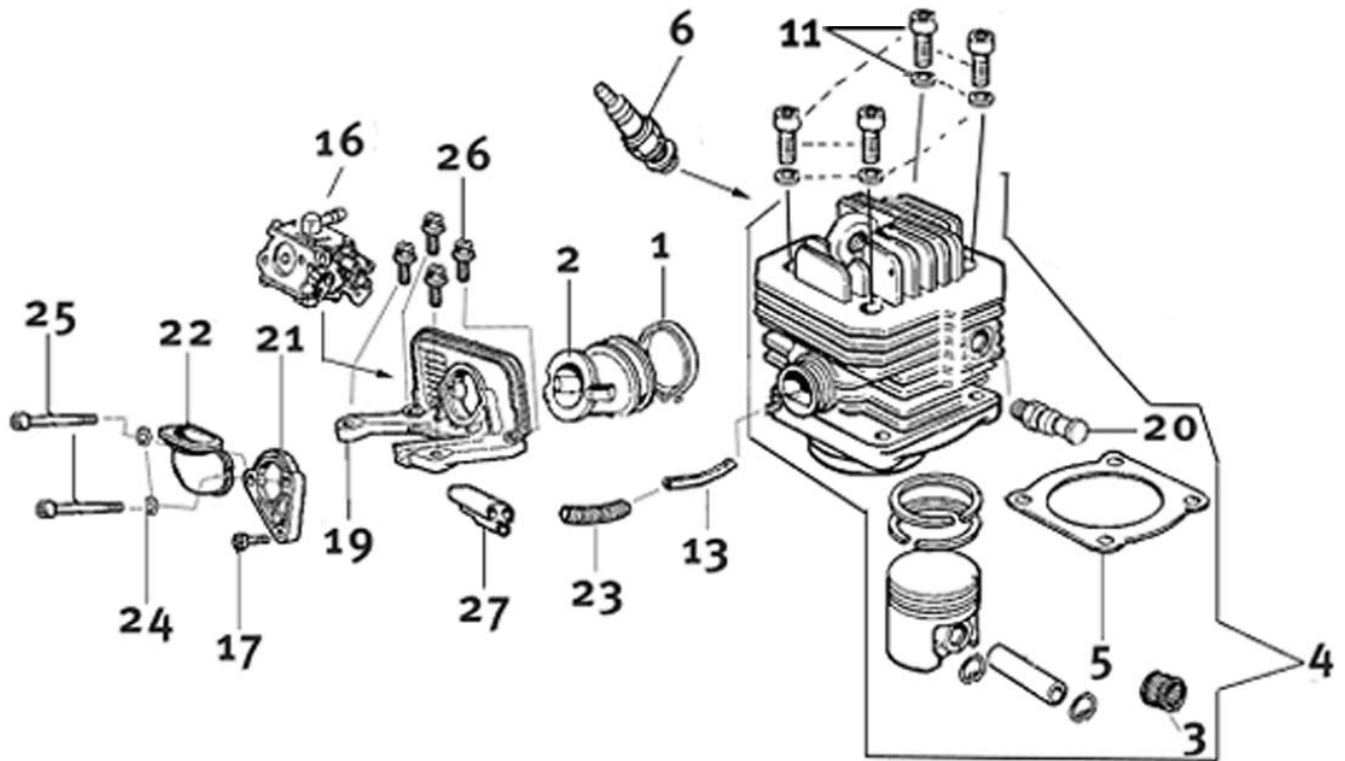
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680GC Gas Concrete Saw

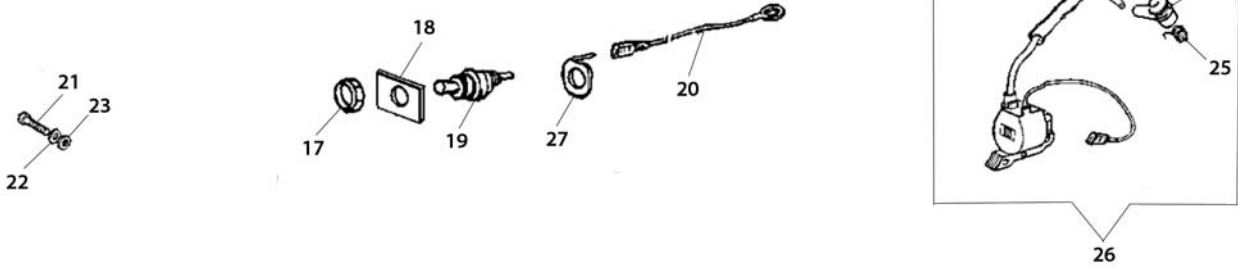
ITEM DESCRIPTION	KEY	PAGE
Starter Assembly	A	1
Flywheel & Starter Pawl Assembly	B	2
Ignition Assembly	C	3
Cylinder & Intake Assembly	D	4
Muffler Assembly	E	5
Crankshaft Assembly	F	6
Clutch Assembly	G	7
Crankcase Assembly	H	8
Fuel Tank & Handle Assembly	I	9
Air Intake Assembly	J	10
WallWalker & Water Delivery System	K	11
Side Cover Assembly	L	12
Carburetor Repair Kit	M	13
Gas Saw Service Kit	N	14



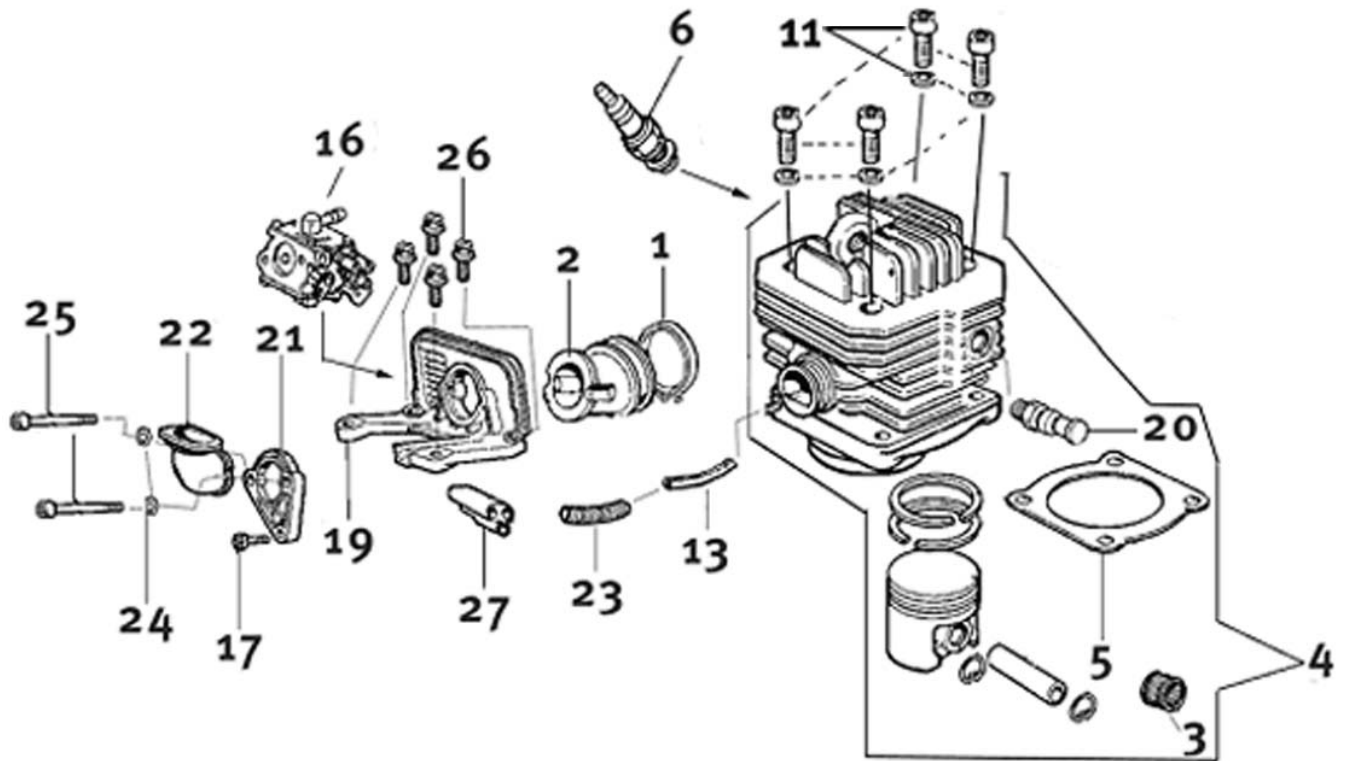
Key #	Part No.	Description	
A01	73230	Screw	
A02	530208	Starter Rope Handle	
A03	73904	Starter Rope	
A04	531103	Starter Coil Spring & Housing	
A05	71451	Starter Case Plate	
A06	505380	Screw	
A07	528661	Starter Rope Pulley	
A08	73905	Starter Pulley Washer	
A09	73907	Starter Pulley Screw	
A10	528637	Starter Cover Assembly	
A11	530367	Starter Assembly Washer	
A12	532026	Spring Housing Washer	
A13	508853	Starter Assembly Cap	



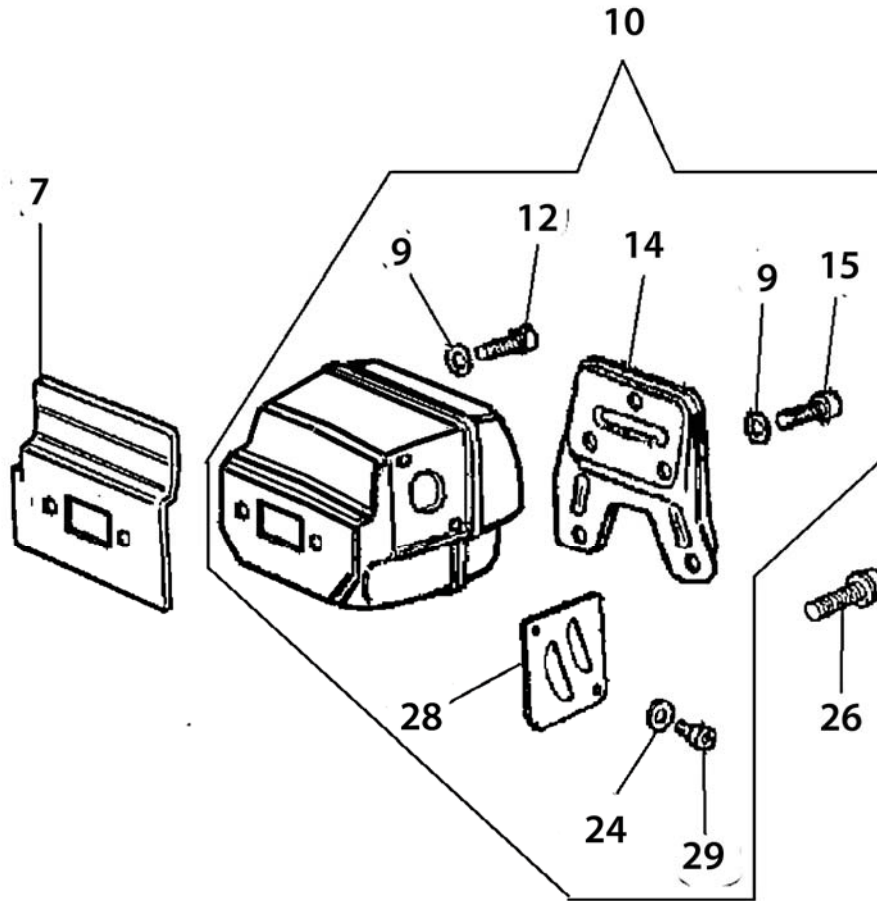
Key #	Part No.	Description
D01	73867	Intake Manifold Clamp
D02	73868	Rear Manifold
D03	73869	Wrist Pin Needle Bearing
D04	71413	Complete Piston/Cylinder Assembly
D05	71412	Cylinder Base Gasket Assembly
D06	514770	Spark Plug
D11	73874	Cylinder Bolt
D13	73898	Carburetor Pulse Tube
D16	528628	Carburetor, Walbro WJ-122
D17	73901	Intake Manifold Flange Screw
D19	73895	Carburetor Support Bracket
D20	71642	Decompression Valve
D21	73947	Intake Manifold Flange
D22	71735	Intake Manifold
D23	73888	Carburetor Spring
D24	73897	Washer
D25	505469	Screw & Washer
D26	73866	Screw
D27	517547	Screw Guide.00



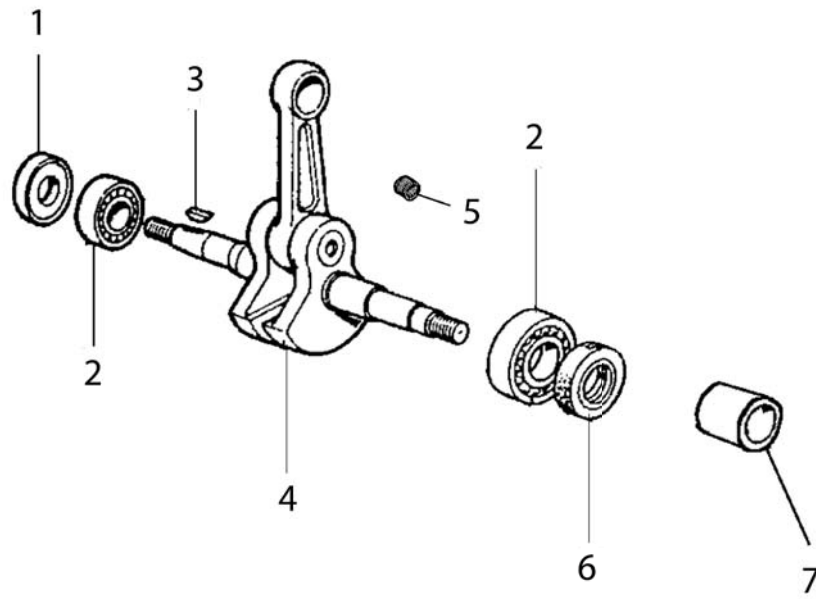
Key #	Part No.	Description
C17	73239	Ignition Toggle Switch Nut
C18	73238	Ignition Toggle Plate On/Off
C19	73237	Switch, Ignition Toggle
C20	73919	Ignition Toggle Cable
C21	73914	Screw
C22	73285	Washer
C23	73890	Washer
C24	73241	Spark Plug Cap
C25	73917	Spark Plug Spring
C26	528639	Ignition Coil with Spark Plug Lead & Primary
C27	71449	Switch Ground Connection Plate



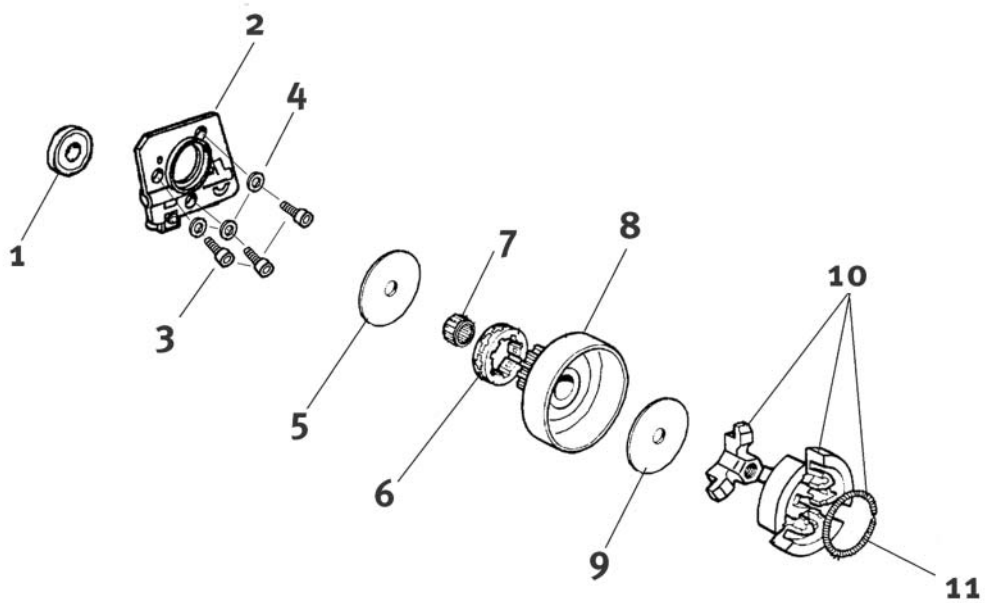
Key #	Part No.	Description
D01	73867	Intake Manifold Clamp
D02	73868	Rear Manifold
D03	73869	Wrist Pin Needle Bearing
D04	71413	Complete Piston/Cylinder Assembly
D05	71412	Cylinder Base Gasket Assembly
D06	514770	Spark Plug
D11	73874	Cylinder Bolt
D13	73898	Carburetor Pulse Tube
D16	528628	Carburetor, Walbro WJ-122
D17	73901	Intake Manifold Flange Screw
D19	73895	Carburetor Support Bracket
D20	71642	Decompression Valve
D21	73947	Intake Manifold Flange
D22	71735	Intake Manifold
D23	73888	Carburetor Spring
D24	73897	Washer
D25	505469	Screw & Washer
D26	73866	Screw
D27	517547	Screw Guide.00



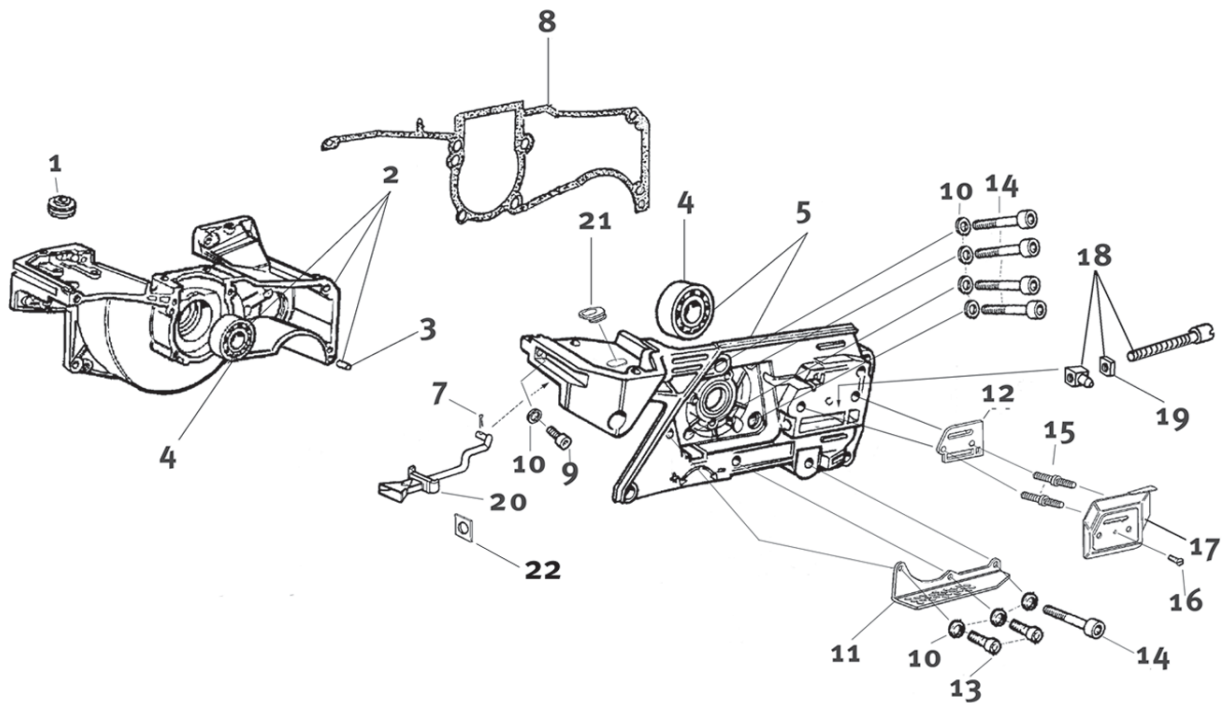
Key #	Part No.	Description	
E07	73881	Cylinder to Muffler Gasket	
E09	73327	Serrated Washer	
E10	71411	Muffler Assembly	
E12	73883	Muffler Mounting Screw	
E14	73884	Muffler Support Bracket	
E15	73885	Muffler Support Bracket Screw	
E24	73897	Washer	
E26	73866	Screw	
E28	71481	Muffler Deflector	
E29	71482	Screw	



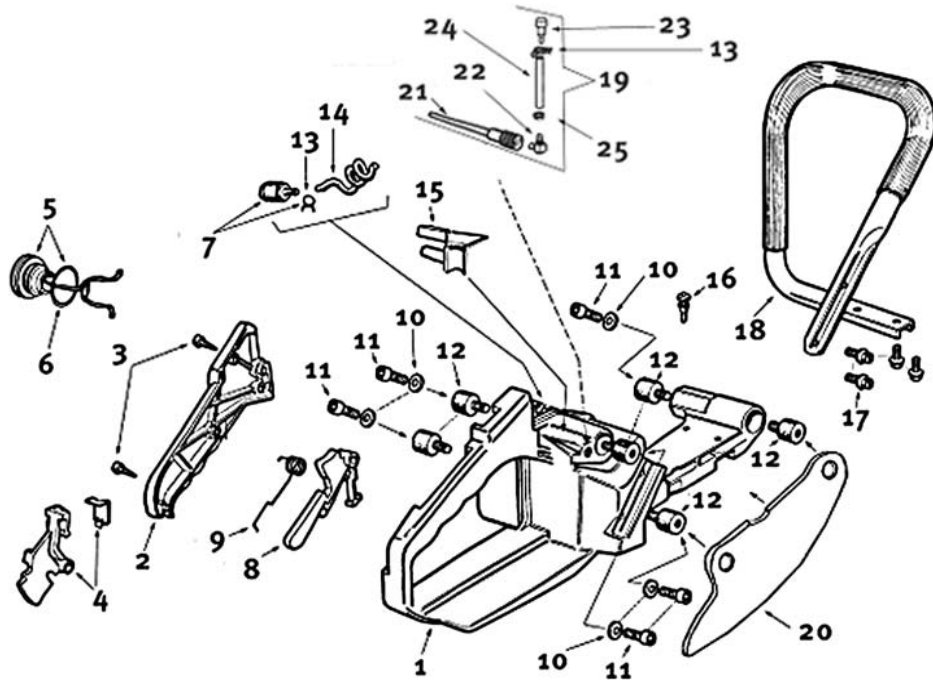
Key #	Part No.	Description
F01	73877	Crankshaft Seal Flywheel Side
F02	73209	Crankshaft Bearing
F03	73878	Crankshaft Flywheel Woodruff Key
F04	71410	Crankshaft Assembly
F05	73869	Wrist Pin Needle Bearing
F06	73289	Clutch Side Main Bearing Seal, Inside
F07	71452	Crankshaft Bushing



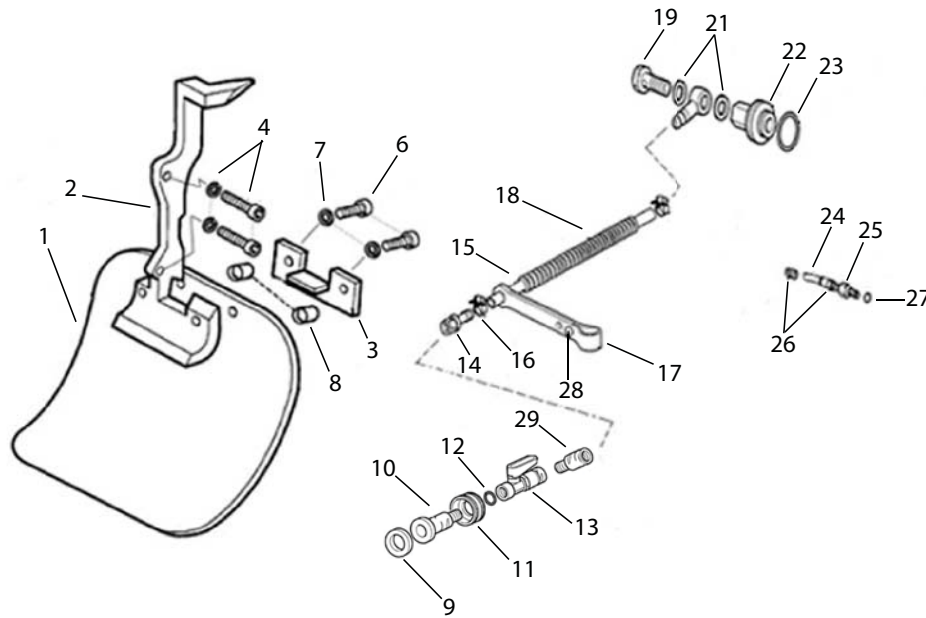
Key #	Part No.	Description	
G01	73931	Outer Crankcase Seal, Clutch Side	
G02	73949	Outer Crankcase Seal Body	
G03	73940	Bolt	
G04	73285	Washer	
G05	73945	Clutch Spacer Washer	
G06	70949	8T Rim Sprocket Kit	
G07	73939	Clutch Needle Bearing	
G08	71520	Clutch Drum Assembly	
G09	73941	Clutch Spacer Washer, Inside	
G10	71419	Clutch Assembly	
G11	73943	Clutch Spring	



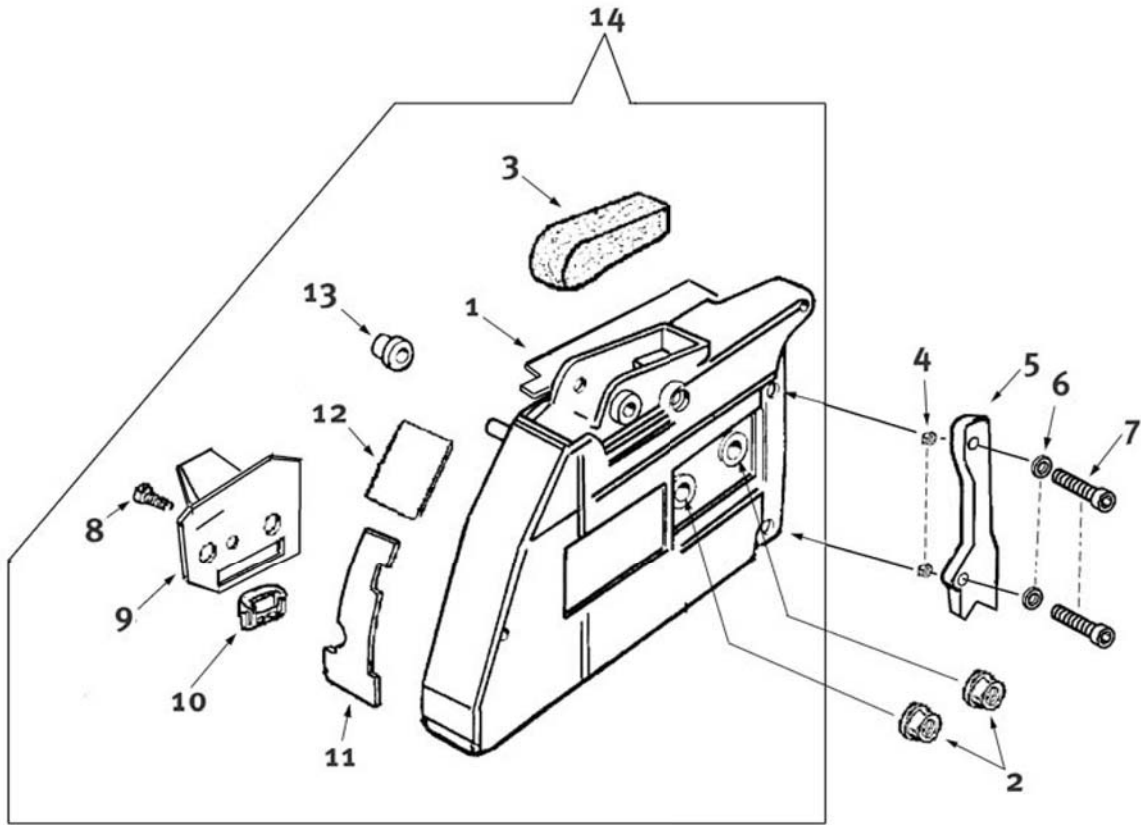
Key #	Part No.	Description	
H01	73390	Fuel Line Grommet, Crankcase	
H02 & H05	528653	Crankcase Assembly, includes right and left	
H03	73281	Crankcase Dowel Pin	
H04	73209	Crankshaft Bearing	
H07	73927	Choke Lever Split Pin	
H08	73934	Crankcase Gasket	
H09	73930	Crankcase Bolt	
H10	73897	Washer	
H11	528657	Chain Guard	
H12	71740	Bar Mount Pad Spacer	
H13	73397	Cover Guard Mounting Bolt	
H14	73379	Screw	
H15	73933	Bar Mounting Stud	
H16	73284	Screw	
H17	71738	Bar Mount Pad Cover Plate	
H18	73935	Premium Tensioner Kit	
H19	73936	Tensioner Screw Retainer	
H20	530469	Choke Lever	
H21	531107	Crankcase Grommet, Right Side	
H22	73955	Choke Lever Bushing	



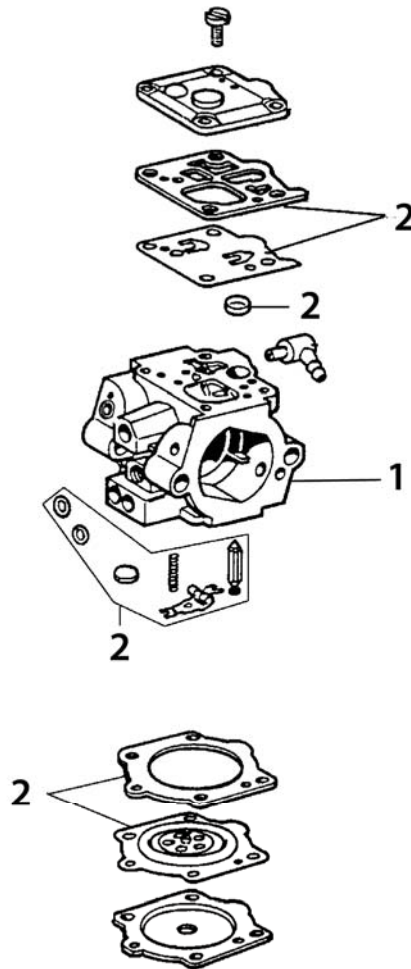
Key #	Part No.	Description	
I01	528655	Fuel Tank Assembly	
I02	531105	Rear Handle Half	
I03	73976	Screw	
I04	530479	Throttle Lever	
I05	530471	Fuel Cap Assembly, with Outer Seal Ring	
I06	73448	Fuel Cap O-Ring	
I07	73459	Fuel Filter	
I08	532028	Trigger Lockout Lever	
I09	73988	Trigger Lockout Lever Spring	
I10	73897	Washer	
I11	73982	Screw	
I12	73980	Shock Absorber	
I13	71588	Clip, Fuel Filter	
I14	73375	Fuel Line	
I15	71745	Shock Absorber, Rear Handle	
I16	73270	Bumper, Shock Absorber, Fuel Tank Top	
I17	73983	Front Handle Bolt	
I18	509205	Front Handle	
I19	71748	Fuel Breather Complete	
I20	71766	Water Deflector, Bottom	
I21	71751	Breather Tube Body	
I22	71759	Breather Tube Elbow	
I23	71761	Fuel Breather, Remote	
I24	71777	Breather Tube Extension	
I25	71760	Tube Clamp, No Tabs	



Key #	Part No.	Description	
K01	71534	Guard Flap	
K02	71532	WallWalker Lever Arm	
K03	71531	Guard Flap Clamp	
K04	505469	Screw & Washer	
K06	71479	Guard Flap Screw	
K07	73951	Washer	
K08	71480	Guard Flap Spacer	
K09	71469	Water Hose Gasket	
K10	71467	Fitting	
K11	71457	Ring Nut	
K12	71468	Water Hose O-Ring	
K13	71458	Water Shut-Off Valve	
K14	71454	Fitting	
K15	71455	Tube	
K16	71465	Hose Clamp	
K17	71461	Hose Hanger	
K18	71464	Water Hose Cover	
K19	71463	Water Hose Screw	
K20	71453	Fitting	
K21	71456	Copper Washer	
K22	73923	Water Tank Cap	
K23	73448	Fuel Cap O-Ring	
K24	71459	Tube	
K25	71470	Fitting	
K26	71471	Fitting	
K27	71472	O-Ring	
K28	71744	Hose Hanger Button	
K29	71466	Fitting	



Key #	Part No.	Description	
L01	71743	Side Cover Insert, Top	
L02	73958	Side Cover Nut	
L03	71462	Chain Cover Cap	
L04	73367	Nut	
L05	71533	WallWalker Side Arm	
L06	73951	Washer	
L07	507355	WallWalker Side Arm Screw	
L08	71487	Screw	
L09	71447	Side Cover Plate	
L10	73957	Lower Guard	
L11	73972	Side Cover Insert, Bottom Rear	
L12	73948	Side Cover Insert, Top Rear	
L13	73310	Rubber Bumper Cover	
L14	528659	Side Cover Assembly, Complete	



Key #	Part No.	Description	
M01	528628	Carburetor, Walbro WJ-122	
M02	73996	Carburetor Repair Kit	
Not Shown	71700	Gas Saw Service Tool Kit, includes all items in Key N	
Not Shown	528649	Decal Set	
Not Shown	71625	Carburetor Tuning Kit	



Key #	Part No.	Description
Above	71700	Gas Saw Service Tool Kit, includes all items in Key N
N01	71521	Scrench 13-19 mm
N02	71541	Pressure Gauge Bulb
N03	71542	Coil/Flywheel Timing Shim
N04	71543	Cylinder Assembly Clamps & Piston Stop
N05	71544	Manifold Assembly Tool
N06	71546	Shock Absorber Tool
N07	71547	Spark Tester
N08	71548	Flywheel Puller Tool
N09	71550	Limiter Cap Removal Tool
N10	71565	Electronic Tachometer
N11	71569	Induction Seal Flange with Screws
N12	71570	Exhaust Seal Flange with Screws
N13	71573	Tuning Screwdriver
N14	73461	Flywheel Puller
N15	73425	Fuel Tank Pressure Cap
N16	73462	Main Bearing Driver Tool
N17	73463	Main Bearing Spacing Tool
N18	73464	Shock Absorber Tool
N19	73465	Intake Port Cover Tool
N20	73466	Exhaust Port Cover Tool
Not Shown	71734	Gasket Set
Not Shown	73965	Screw Plug
Not Shown	73963	Washer
Not Shown	71625	Carburetor Tuning Kit